

Synthesis of Some Chitosan Derivatives and Their Iron (II) Adsorption Behavior- a Class of Pharmaceutically Important Biosorbents

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Abstract

In the present study, chitin was isolated from the shells of freshwater crab (*Sartoriana spinigera*), available in Bangladesh. The isolated chitin was converted into chitosan by deacetylation reaction. The chitosan was characterized by FT-IR and ¹H-NMR spectral analyses. The prepared chitosan was reacted with glutaraldehyde, vanillin and salicylaldehyde to synthesize chitosan Schiff bases- vanillin-chitosan, salicylaldehyde-chitosan and glutaraldehyde-chitosan. Iron (II) adsorption behavior of these derivatives was studied under varying experimental conditions such as contact time and initial concentration of iron (II) solution. The equilibrium adsorption data were fitted to Freundlich and Langmuir adsorption isotherm models and the model parameters were evaluated. Both the models represented the experimental data satisfactorily. Maximum adsorption capacity for iron (II) ions on chitosan, vanillin-chitosan, salicylaldehyde-chitosan and glutaraldehyde-chitosan was evaluated and found to be 68.03, 35.59, 7.50 and 4.78 mg/g, respectively. The uses of chitosan derivatives as environment friendly biosorbents in pharmaceutical and API industries have been highlighted.

Key words: Crab shells, Chitosan, Schiff bases, Iron (II), Adsorption.

Introduction

Chitosan is a polymer of $\beta(1\rightarrow4)$ -D-glucosamine and has no or small amount of *N*-acetyl-D-glucosamine units. It is obtained by alkaline *N*-deacetylation of chitin (Figure 1). Chitin is a polysaccharide made up of $\beta(1\rightarrow4)$ -linked *N*-acetyl-D-glucosamine that is widely found in nature forming exoskeletons of crustaceans such as crabs, lobsters, krill and shrimps, and insects as well as components of bacterial cell walls (Rinaudo, 2006). Due to their biodegradability, biocompatibility and bioactivities, chitin and chitosan have created significant interests in biomedical applications (Shigemasa, 1995). Chitosan has been used as biomaterials in veterinary practice to activate host defenses in preventing infection and to accelerate the wound healing. Due to the chelating property, chitosan is widely used for the treatment of environmental pollution and wastewater (Muzzarelli, 1973; No, 2000). Introducing various substituents and also crosslinks, chemically modified chitosan derivatives are expected to improve the bioactivities and the chelating properties (Muslim *et al.*, 2001a; Bhatnagar, 2009; Sashiwa, 2004). Applications of chitosan derivatives in the

field of biomedicine, nutrition, food processing, pharmacology, microbiology, agriculture and cosmetics are increasing day by day (Goosen, 1996). Numerous reports have been published related to the bioactivities of different chitosan derivatives (Nishimura *et al.*, 1986; Murata *et al.*, 1989; Dutkiewicz *et al.*, 1990; Tanigawa *et al.*, 1992; Yalpani *et al.*, 1992; Terada *et al.*, 1999; Muslim *et al.*, 2001b). Various applications of chitosan and chitosan derivatives in pharmaceutical industries have also been reported (Kumar *et al.*, 2004; Sarmiento, 2012; Kim, 2013).

The amino group at 2-position of monosaccharide unit of chitosan can be chemically modified to get new derivatives, including Schiff base by reaction with aldehydes and ketones and acylation using acid anhydride or acid chloride. Hirano *et al.* (1979) reported the preparation and properties of some *N*-arylidenechitosan gels. Hall and Yalpani (1980) prepared chitosan derivative of salicylaldehyde to enhance the metal-chelating properties of chitin and chitosan. Muzzarelli and Ilari (1994) prepared film using chitosan derivatives of *o*-vanillin, vanillin, syringaldehyde and veratraldehyde.

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Antifungal activity of Schiff bases of chitosan has been reported (Guo *et al.*, 2007). Glutaraldehyde cross-linked chitosan microspheres was utilized as a long acting biodegradable drug delivery vehicle (Jameela, 1995; Gupta, 2007).

In Bangladesh, crab shells are used as one of the most important raw materials to produce animal feed. On the contrary, the United States and Japan have utilized crab shells as raw material to produce the chitin and chitosan and their derivatives. *Sartoriana spinigera* (Wood-Mason, 1871) is the commonest freshwater crab of Bangladesh and found near tanks, jheels and rivers. Utilization of the crab shells as raw materials for the preparation of chitosan and chitosan derivatives is promising in Bangladesh.

In the present investigation, chitosan and chitosan derivatives have been prepared from shells of locally available freshwater crab (*Sartoriana spinigera*). The aim of this work was to utilize the potential of the prepared chitosan derivatives as biosorbents for pharmaceutical process industries. Iron (II) adsorption behavior of these derivatives has been studied under varying experimental conditions such as contact time and initial concentration of iron solution.

Materials and Methods

All chemicals and solvents used in the present work were analytical grade (Merck and BDH). All solvents were distilled before use. Different solutions and reagents were prepared using standard analytical procedures.

Collection and preparation of samples: The raw shells of freshwater crab (*Sartoriana spinigera*) were collected from Tangail, Bangladesh. The raw crab shells were washed with water and dried in the sun for 3 days. After drying, the dried materials were ground into small pieces and kept in air tight container.

Isolation of chitin from crab shells: Chitin was isolated from the dried crab shells as described previously with minor modification (Rødde *et al.*, 2008). The process mainly involved the following steps:

(i) Demineralization of crab shells: The dried crab shells was dematerialized with hydrochloric acid solution (1.0 M) at room temperature with constant stirring for 24 hours, using a ratio of solid to acidic solution of 1:13 (w/v). When the crab shells became quite squashy, they were rinsed with distilled water to remove acid and salt.

The decalcified product was washed with methanol and acetone. The washed material was transferred to a glass tray, and dried for overnight at 60°C in an oven.

(ii) Deproteinization of crab shells: Deproteinization was carried out by slowly adding the dematerialized crab shells to sodium hydroxide solution (1.0 M) to obtain a ratio of solid to alkaline solution of 1:13 (w/v). The temperature of the reaction mixture was maintained at 90°C with constant stirring for 2.5 hours. The residue was then collected and washed with distilled water until the pH became neutral. Then it was washed with organic solvents and dried, as described above. The final product was obtained as chitin.

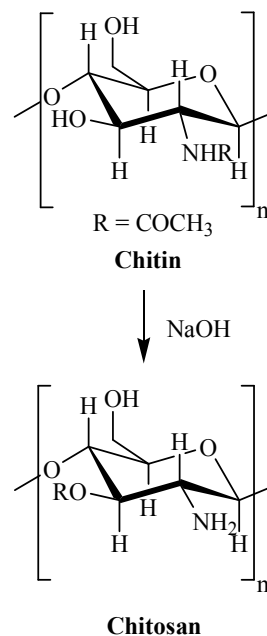


Figure 1. Preparation of chitosan from chitin by deacetylation.

Preparation of chitosan from isolated chitin: Chitosan was prepared from isolated chitin of crab shells as described previously with minor modification (Rødde *et al.*, 2008). The reaction is shown in Figure 1. Isolated chitin was slowly added into a flask containing a solution of sodium hydroxide (40%, w/v) to obtain a ratio of solid to alkaline solution of 1:15 (w/v). The temperature of the reaction mixture was maintained at 100°C and refluxed under nitrogen atmosphere for 8 hours to remove some or all of the acetyl groups from amino groups on the polymer. The prepared chitosan was dissolved in acetic acid solution (5%, w/v) to obtain a ratio of solid to acidic solution of 1:10 (w/v) and it was stirred continuously for

two hours. The solution was kept over night and centrifuged. The clear supernatant liquid was taken in a beaker and sodium hydroxide solution (5%, w/v) was added drop wise into the acidic chitosan solution to obtain the precipitate of purified chitosan. The precipitate was thoroughly washed with distilled water until the pH became neutral. Finally, the purified chitosan was washed with organic solvents and dried in a similar way it was done for the chitin sample.

Characterization of chitosan: FT-IR spectrum of prepared chitosan was recorded using a FTIR spectrophotometer (FT-IR 8400S, Shimadzu, Japan) within the range of 400-4000 cm^{-1} as KBr disc.

$^1\text{H-NMR}$ spectrum of chitosan was recorded on a JEOL JNM-GX270 spectrometer. Chitosan was dissolved in D_2O containing a few drops of 20 wt% $\text{DCl/D}_2\text{O}$ (Shigemasa *et al.*, 1996). The chemical shifts were referenced from DSS (sodium 2,2-dimethyl-2-silapentane-5-sulfonate).

Degree of deacetylation (DDA) of the prepared chitosan was determined by $^1\text{H-NMR}$ spectroscopy using method described by Vårum *et al.* (1991).

Preparation of vanillin-chitosan: Vanillin-chitosan was prepared according to the method described by Hirano *et al.* (1979) with slight modifications. The reaction is shown in Figure 2. Chitosan (4.0 g) was dissolved by stirring in acetic acid (2%, 80 ml) at room temperature to give a viscous solution. Methanol (80 ml) was added to dilute the solution. Vanillin (3.8 g) was dissolved in methanol (80 ml) and vanillin solution was poured into the chitosan solution with stirring. A bright yellow highly viscous solution was formed and it was kept on stirring for 6 h and kept for overnight at room temperature to form Schiff base. The whole solution was solidified to afford vanillin-chitosan gel. Aqueous NaOH solution (40%, 10 ml) was added drop wise to the Schiff base to reduce the solubility of the gel. The gel was broken up in to small pieces and methanol was added. The color of the gel turned yellow. The gel was washed for several times with water and then methanol to remove the unreacted reagents. The final dried product was light yellow solid (3.9 g). The vanillin-chitosan was characterized by FT-IR.

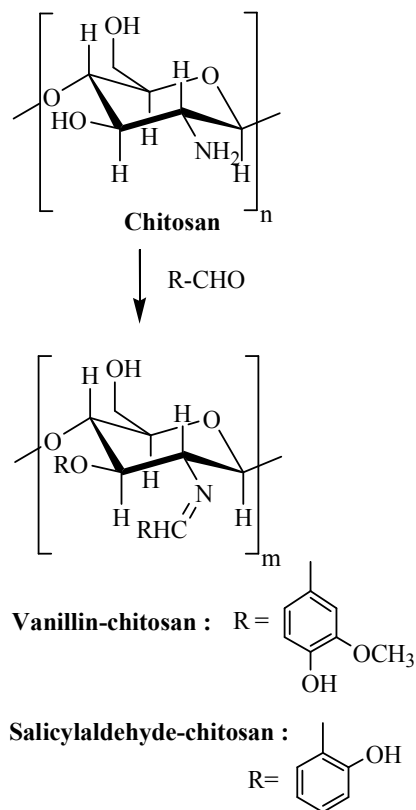


Figure 2. Preparation of vanillin-chitosan and salicylaldehyde-chitosan from chitosan.

Preparation of salicylaldehyde-chitosan: Salicylaldehyde-chitosan was prepared according to the method described above (Figure 2). For this, chitosan (4 g) was dissolved in acetic acid (2%, 80 ml) by stirring at room temperature to give a viscous solution. Methanol (80 ml) was added to dilute the solution. Salicylaldehyde (5.2 ml) was dissolved in methanol (80 ml) and this solution was poured into the chitosan solution with stirring. A yellowish high viscous solution was formed and it was kept on stirring for 6 h and stayed for overnight at room temperature to form Schiff base. The whole solution was solidified to afford salicylaldehyde-chitosan gel. Aqueous sodium hydroxide solution (40%, 10 ml) was added drop wise to the Schiff base to reduce the solubility of the gel. The gel was broken up into small pieces and methanol was added. The color of the gel was yellow. The gel was washed for several times with water and then methanol to remove the excess reagents. The final product was light yellow solid (3.9 g). The salicylaldehyde-chitosan was characterized by FT-IR.

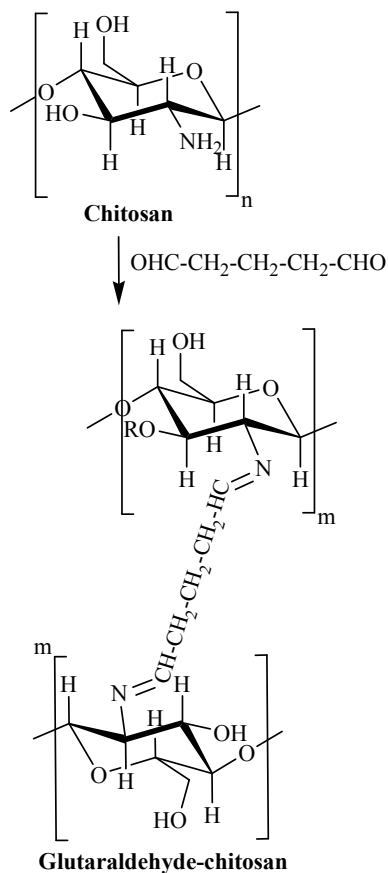


Figure 3: Preparation of glutaraldehyde-chitosan from chitosan.

Preparation of glutaraldehyde-chitosan: Glutaraldehyde-chitosan was prepared according to the previously described method with slight modifications (Guibal *et al.*, 1979). The reaction is shown in Figure 3. Chitosan (2 g) was added to aqueous glutaraldehyde solution (25 g, 25% w/w) with stirring at room temperature. It was kept on stirring for 12 h to give a crossed linked glutaraldehyde-chitosan gel. The gel was broken up in to small pieces and methanol was added to it. The color of the gel was yellow. The gel was washed for several times with water and then methanol to remove the excess reagents. The final dried product was light yellowish solid (2.2 g). The glutaraldehyde-chitosan was characterized by FT-IR.

Adsorption study: Stock solution (1000 mg/l) of iron (II) ion was prepared by using FeSO₄·7H₂O in deionized double distilled water (DDW). The stock solution was then diluted to give standard solutions of appropriate concentrations. The concentration of iron (II) in the solution was determined spectrophotometrically as the color complex which was formed when iron (II) reacted with 1,10-phenanthroline (Christian, 1986). The

absorbance of the colored complex of iron (II) with 1,10-phenanthroline was recorded at λ_{\max} 510 nm using a UV-Visible spectrophotometer (Shimadzu UV-1650, Japan) at 30°C. A calibration curve was prepared by recording the absorbance values for iron (II) solutions of known concentrations. Unknown concentration of iron (II) in the solution was estimated using this calibration curve.

Estimation of the equilibrium time: The equilibrium times of the adsorption of iron (II) on chitosan, vanillin-chitosan, salicylaldehyde-chitosan and glutaraldehyde-chitosan were estimated at pH 3.5. For this, 0.02 g of each sample (particle size: 212-300 μ m) and 25 ml of 70 mg/l iron (II) solution was used in each of the bottles. The bottles were shaken in a thermostatic mechanical shaker at 30°C. For blank 0.02 g of each sample and 25 ml of DDW solution added in a bottle and was shaken for 6 hours at 30°C. After a definite interval of time, each of the bottles was withdraw from the shaker. The supernatant of the bottle was transferred and centrifuged repeatedly until a clear liquid was obtained. Iron (II) concentration of the solutions was estimated by spectrophotometric method, mentioned above (Christian, 1986). The amount of iron (II) adsorbed at time t (mg/g), q_t , on chitosan or chitosan derivative was calculated by a mass balance relationship,

$$q_t = (C_0 - C_t) V / m \quad \text{..... (1)}$$

At equilibrium time, the amount of iron (II) adsorbed q_e (mg/g), was calculated by the following relationship,

$$q_e = (C_0 - C_e) V / m \quad \text{..... (2)}$$

where, C_0 is the initial concentration of iron (II) in the solution (mg/l), C_t is the residual concentration of iron (II) in the solution at any time t (mg/l), C_e is the residual dye concentration in the solution at equilibrium time (mg/l), V is the solution volume (L) and m is the mass of adsorbent (g). The plots of amount of iron (II) adsorbed at time t , q_t (mg/g) versus the time, t (h) of adsorption for chitosan and its derivatives have been presented in Figure 4.

Adsorption isotherms of iron (II) on chitosan and its derivatives: Adsorption isotherms were carried out on chitosan and its derivatives using different initial iron (II) concentrations (11, 15, 19.5, 30.7, 51.2, 72.4, 104 and 146 mg/l) at pH 3.5 and 30°C. 25 ml of each solution was taken in each bottle. The bottles were shaken in thermostatic mechanical shaker at 30°C for 20 h. The bottles were withdrawn at the stipulated time from the shaker and supernatant was transferred to the centrifuge

tube for centrifugation. The concentration of iron (II) was estimated spectrophotometrically (Christian, 1986). The plots of amount of iron (II) adsorbed at equilibrium, q_e (mg/g) versus initial concentration of iron (II) in the solution, C_0 (11, 15, 19.5, 30.7, 51.2, 72.4, 104 and 146 mg/l) for chitosan and its derivatives are shown in Figure 5. The plots of amount of iron (II) adsorbed at equilibrium, q_e (mg/g) versus equilibrium concentration of iron (II) in the solution, C_e (mg/l) for chitosan and its derivatives are shown in Figure 6.

Results and Discussion

Preparation of chitosan: In the present study, shells of freshwater crab (*Sartoriana spinigera*) were used as raw material for the preparation of chitosan. Chitin was extracted from the dried freshwater crab shells following previously described procedure (Rødde *et al.*, 2008). The extraction of chitin from crab shells involved two steps, demineralization to remove calcium carbonate using hydrochloric acid and deproteinization to remove proteins with sodium hydroxide. The yield of extracted chitin with these conditions was 11.82% of the total weight of the dried crab shells. The chitin obtained was then deacetylated with conc. sodium hydroxide solution. The yield of resulting chitosan was found to be 8.84% of the total weight of the dried crab shells. The characterization of the prepared chitosan was done by FT-IR and $^1\text{H-NMR}$ spectroscopy.

Characterization of chitosan: To characterize chitosan prepared from crab shells, the FT-IR spectrum was recorded and absorption bands were compared to those of standard chitosan (Kumirska *et al.*, 2010). The FT-IR spectrum showed a broad absorption band at around 3367 cm^{-1} corresponding to the stretching vibration of hydrogen bonded O–H and N–H bonds. The spectra also shared characteristic peaks of amide I at 1651 cm^{-1} (C=O stretching), amide II at 1596 cm^{-1} (N–H in plane deformation coupled with C–N stretching) amide III (C–N stretching coupled with O–H in plane deformation) and CH_2 wagging coupled with O–H in plane deformation at 1319 cm^{-1} . The bands observed at around 2922 and 2879 cm^{-1} were assigned to sp^3 C–H stretching (symmetric and asymmetric). The band at 1379 cm^{-1} corresponded to C–H bending and symmetric $-\text{CH}_3$ deformation. The band observed at 1417 cm^{-1} was due to $>\text{CH}_2$ bending and $-\text{CH}_3$

deformation. The band observed at 1153 cm^{-1} was indicated at bridged oxygen stretching (C–O–C linkage of ring). The C–O stretching vibration bands were observed at 1076 and 1029 cm^{-1} . The characteristic signal for CH deformation of the β -glycosidic bond was observed at 898 cm^{-1} .

The $^1\text{H-NMR}$ spectrum of chitosan prepared from crab shells was recorded and signals were compared to those of standard chitosan (Kumirska *et al.*, 2010). The spectrum showed two signals in the anomeric region, namely H-1 of glucosamine (GlcN) residue at δ 4.85 and H-1 of *N*-acetyl glucosamine (GlcNAc) residue at δ 4.5. They were shifted to higher values due to the neighboring glycosidic and oxygen atoms of the ring. The resonances of H-3–H-6 ring protons of GlcN and H-2–H-6 of GlcNAc appeared in the middle of the spectrum (δ 3.6–3.85), forming a group of broad, overlapping signals. The remaining H-2 ring protons of GlcN residues were shifted to characteristically lower values (δ 3.15) because of the adjacent amino group. The characteristic signal of the protons in the *N*-acetyl group (GlcNAc) was at δ 2.03. The FT-IR and $^1\text{H-NMR}$ spectral analysis indicated the successful conversion of isolated chitin into chitosan.

Determination of degree of deacetylation (DDA) of chitosan is essential to study structure-property relationships. Degree of deacetylation (DDA) of prepared chitosan was determined by $^1\text{H-NMR}$ spectroscopy and found to be 81.36% (Vårum *et al.*, 1991).

Characterization of chitosan derivatives: The synthesized vanillin-chitosan derivative was characterized by FT-IR spectroscopy. The absorption bands in the FT-IR spectrum of vanillin-chitosan derivative were compared to those of reported data (Peng *et al.*, 2010). The following different characteristic signals were assigned from the FT-IR spectrum. The spectrum showed a broad absorption band at around 3385 cm^{-1} corresponding to the stretching vibration of hydrogen bonded O–H and N–H bonds. The band showed at 1654 cm^{-1} corresponding to characteristic stretching vibration of C=N, which can be attributed to the Schiff base reaction between the aldehyde group of vanillin and amino group of chitosan. The absorption band at 1500 cm^{-1} was attributed to the C=C stretching in the aromatic ring of vanillin. The C–O stretching vibration bands were observed at 1280 and 1074 cm^{-1} . The absorption band at $858\text{--}700\text{ cm}^{-1}$ was attributed to

aromatic out of plane C-H bending. From these results it was confirmed that chitosan was linked by vanillin successfully through Schiff base reaction.

The synthesized salicylaldehyde-chitosan derivative was characterized by FT-IR spectroscopy. The absorption bands of FT-IR spectrum of salicylaldehyde-chitosan derivative were compared to those of with reported data (dos Santos *et al.*, 2005). The FT-IR spectrum displayed a broad absorption band at around 3385 cm^{-1} corresponded to the stretching vibration of hydrogen bonded O-H and N-H bonds. The band showed at 1655 cm^{-1} corresponding to characteristic stretching vibration of C=N, which can be attributed to the Schiff base reaction between the aldehyde group of salicylaldehyde and amino group of chitosan. The absorption band at 1481 cm^{-1} was attributed to the C=C stretching in the aromatic ring of salicylaldehyde. The C-O stretching vibration bands were observed at 1236 and 1070 cm^{-1} . The absorption band at $831\text{--}716\text{ cm}^{-1}$ was attributed to aromatic out of plane C-H bending.

To characterize synthesized glutaraldehyde-chitosan, the FT-IR spectrum was recorded and compared to those of glutaraldehyde-chitosan (Poon *et al.*, 2014). The characteristic bands were assigned from the spectrum. The broad and strong band at the region $3300\text{--}3500\text{ cm}^{-1}$ is characteristic of the -NH and -OH stretching vibration. An absorption band at 1651 cm^{-1} was observed corresponding to stretching vibrations of C=N bond. This band indicated the formation of Schiff base as a result of the reaction between aldehyde group of glutaraldehyde and the amine group of chitosan. The presence of the band at 1020 cm^{-1} indicated stretching vibration of the C-O bond and an asymmetric C-O-C stretching band in the 1145 cm^{-1} region, defined by the glycosidic linkage in the polymer chain.

Adsorption studies

Estimation of equilibrium time: In order to determine the adsorption equilibrium time, the adsorption of iron (II) onto chitosan, vanillin-chitosan, salicylaldehyde-chitosan and glutaraldehyde-chitosan was studied as a function of contact time. The adsorption experiments were carried out at pH 3.5 and at 30°C using iron (II) solution with an initial concentration of 70 mg/l . The amount of adsorbent taken for each experiment was 0.02 g . Figure 4 shows the time profiles of iron (II) adsorption onto chitosan and its

derivatives. Rapid adsorption was found during the adsorption time of 4 hours. Then the adsorption process progressed very slowly. The removal of iron (II) on adsorbent was found to be approximately constant within 20 hours for all adsorbents.

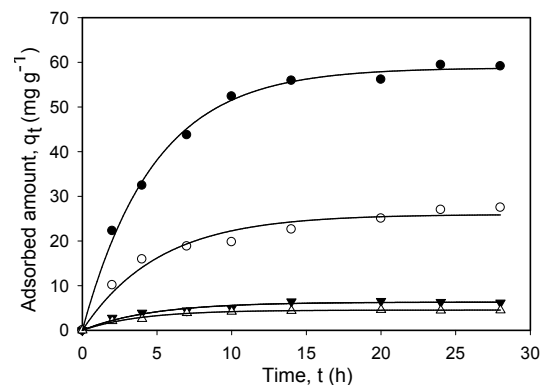


Figure 4. A plot of amount iron (II) adsorbed versus time for the estimation of equilibrium time for chitosan and chitosan derivatives. (●→chitosan, ○→vanillin-chitosan and ▼→salicylaldehyde-chitosan and △→ glutaraldehyde-chitosan).

Effect of initial concentration of iron (II) solution on adsorption: The initial concentration provides an important force to overcome all mass transfer resistances of all molecules between the aqueous and solid phases (Ho *et al.*, 2005; Doğan *et al.*, 2006). The effect of initial iron (II) concentration in the range of 11 to 146 mg/l on adsorption (investigated under the specified conditions: initial pH of 3.5; contact time of 20 hours; adsorbent dosage of 0.02 g per 25 ml ; and temperature of 30°C) is shown in Figure 5. The adsorption increases with increase of initial concentration of iron (II) solution. The amount of adsorbate in the solid phase with lower initial concentration of adsorbate was smaller than the amount when higher concentrations were used.

Adsorption isotherms: The adsorption isotherm indicates how the dye molecules distribute between the liquid phase and the solid phase when the adsorption process reaches an equilibrium state. The adsorption isotherms of iron (II) ions on chitosan, vanillin-chitosan, salicylaldehyde-chitosan and glutaraldehyde-chitosan were studied at 30°C . The amount of iron (II) adsorbed, q_e , on chitosan and its derivatives increased with the increment of equilibrium concentration, C_e (Figure 6). The analysis of the isotherm data by fitting them to different isotherm

models is an important step to find the suitable model that can be used for designing the adsorption purpose. The Langmuir and Freundlich adsorption models were used for the mathematical description of the biosorption of iron (II) (Langmuir, 1916; Freundlich, 1906).

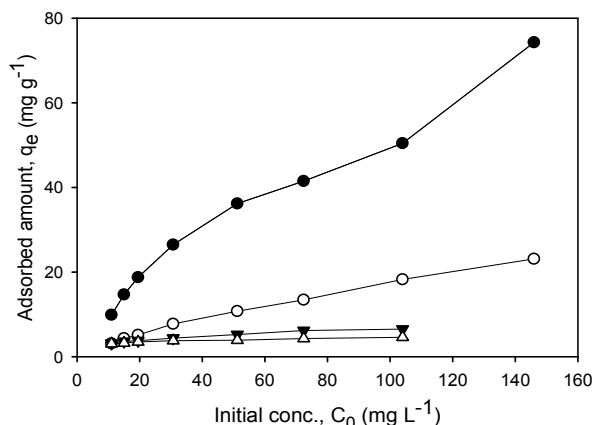


Figure 5. Amount iron (II) adsorbed on chitosan and chitosan derivatives at different initial concentrations. (●→ chitosan, ○→ vanillin-chitosan, ▼→salicylaldehyde-chitosan, △→ glutaraldehyde-chitosan).

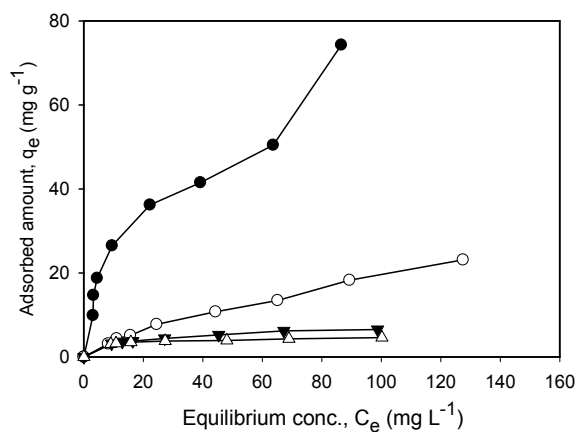


Figure 6. Amount iron (II) adsorbed on chitosan and chitosan derivatives at different equilibrium concentrations. (●→ chitosan, ○→ vanillin-chitosan, ▼→salicylaldehyde-chitosan, △→ glutaraldehyde-chitosan).

The simple Langmuir model is based on the assumption that the solid surface has a limited adsorption capacity that is energetically and sterically independent of the adsorbent quantity, valid for monolayer sorption. The linearized expression of the Langmuir isotherm is shown in equation (3):

$$\frac{C_e}{q_e} = \frac{C_e}{q_m} + \frac{1}{q_m K_L} \dots\dots\dots (3)$$

where, C_e is the solute equilibrium concentration in the liquid phase (mg/l), q_e is the amount of solute adsorbed per mass of adsorbent (mg/g), q_m characterizes the saturated adsorption capacity (mg/g) and K_L is related to the affinity of the sorbate for the adsorbent (L/mg). The linearized Langmuir plots of C_e/q_e against C_e are shown in Figure 7. From the slopes and intercepts of equation (3), the values of q_m and K_L were calculated.

The Freundlich model for metal sorption is based on the relation between the adsorbed quantity and the solute concentration remained in the liquid phase, expressed in linearized form in equation (4):

$$\log q_e = \log K_F + \frac{1}{n} \log C_e \dots\dots\dots (4)$$

where, K_F and 1/n are the Freundlich constants; K_F represents the relative sorption capacity, and 1/n characterizes the nature and the intensity of the sorption process and the distribution of active sites. The linearized Freundlich plots of log q_e against log C_e are shown in Figure 8. From the slopes and intercepts of equation (4), the values of n and K_F were calculated.

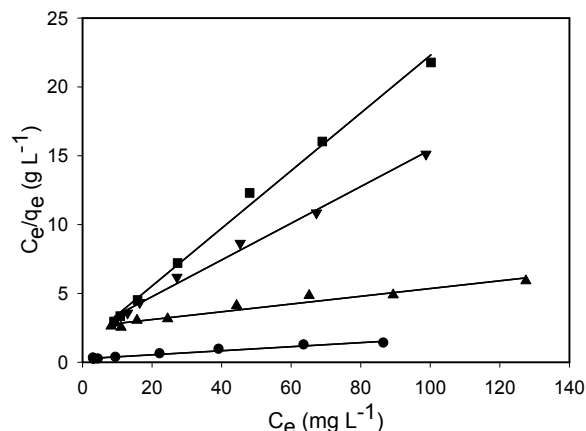


Figure 7. Langmuir adsorption isotherms of Fe(II) on chitosan and different chitosan derivatives at 30°C. (●→ chitosan, ▲→ vanillin-chitosan, ▼→salicylaldehyde-chitosan, ■→ glutaraldehyde-chitosan).

The equilibrium adsorption data were fitted to Freundlich and Langmuir adsorption isotherm models and the model parameters were evaluated. Both the models represent the experimental data satisfactorily. The

Langmuir and Freundlich adsorption parameters are given in Table 1. Values of n calculated from Freundlich plots indicated that adsorption of iron (II) on chitosan and its derivatives were spontaneous. Maximum adsorption capacity for iron (II) ions on chitosan, vanillin-chitosan, salicylaldehyde-chitosan and glutaraldehyde-chitosan was evaluated from Langmuir plots and found to be 68.03, 35.59, 7.50 and 4.78 mg/g, respectively. It indicated that the adsorption capacity of adsorbent decreased in the order chitosan > vanillin-chitosan > salicylaldehyde-chitosan > glutaraldehyde-chitosan. The amine groups ($-\text{NH}_2$) of the chitosan acted as adsorption sites. The lone pair electrons

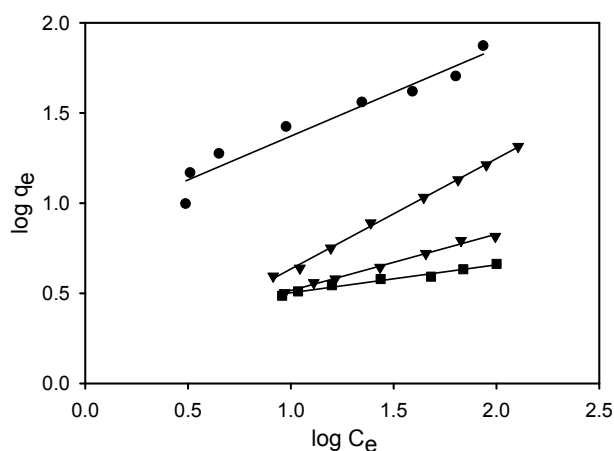


Figure 8. Freundlich adsorption isotherms of iron (II) on chitosan and chitosan derivatives at 30°C. (●→ chitosan, ▲→ vanillin-chitosan, ▼→ salicylaldehyde-chitosan, ■→ glutaraldehyde-chitosan).

Table 1. Langmuir and Freundlich parameters of adsorption of iron (II) on chitosan and chitosan derivatives

Adsorbent	Langmuir			Freundlich		
	r^2	q_m mg g^{-1}	K_L L mg^{-1}	r^2	K_F $\text{mg}^{(1-n)} \text{L}^n \text{g}^{-1}$	n
C	0.97	68.03	0.060	0.94	7.69	2.06
V	0.95	35.59	0.011	0.99	1.05	1.64
S	0.99	7.50	0.063	0.99	1.59	3.19
G	0.99	4.78	0.154	0.97	2.23	6.44

(C→ chitosan, V→ vanillin-chitosan, S→ salicylaldehyde-chitosan, G→ glutaraldehyde-chitosan)

of nitrogen present in the amine groups could form coordination bonds with iron (II) ions. Part of these amine groups was consumed during formation of Schiff bases of chitosan, which resulted in a significant decrease in the adsorption capacity (Inoue *et al.*, 1993). At the same time,

the cross-linking in the synthesized derivatives could reduce the accessibility of iron (II) ions to the internal adsorption sites on chitosan chain.

Conclusion

This study has shown that chitosan, vanillin-chitosan, salicylaldehyde-chitosan and glutaraldehyde-chitosan are capable of removing iron (II) ions from aqueous solution. The iron (II) removal efficiency depended on contact time and iron (II) concentration of the solution. The amount of adsorption of iron (II) increased with the increase of initial dye concentration. The equilibrium adsorption data were fitted to Freundlich and Langmuir adsorption isotherm models and the model parameters were evaluated. Both the models represent the experimental data satisfactorily. The present findings suggest that chitosan and its chitosan derivatives can be used as effective chelating biomaterials for removal of metal ions from aqueous solution. These derivatives may be also utilized for developing efficient drug delivery vehicles. Moreover, these bases can be used as biodegradable biosorbents in pharmaceutical process and API industries.

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