

Evaluation of Fast Disintegrating Tablets of Nifedipine Prepared by Superdisintegrant Addition and Sublimation Methods

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ABSTRACT: Fast disintegrating tablets of nifedipine prepared by superdisintegrant addition and sublimation methods were evaluated. Twelve batches of tablets were formulated by direct compression using varying concentrations of crospovidone and croscarmellose sodium. Camphor was incorporated into six of the batches. Their granules were evaluated for pre-compression and post-compression parameters. FTIR analysis of the drug and excipients was also carried out. Results obtained showed that their granules were free flowing with angle of repose < 26° and Carr's index < 19 %. The tablets gave hardness of 3.67-5.99 kgf, friability of < 1 %, wetting and disintegration times of < 101 and < 91 secs, respectively. Dissolution profiles showed all the tablets released over 92 % of their drug within 30 mins. FTIR analysis demonstrated no interactions between nifedipine and excipients. The sublimation method in combination with superdisintegrant addition method of formulation yielded fast disintegrating tablets of superior quality than the superdisintegrant addition method alone.

Key words: Nifedipine, superdisintegrant, sublimation, post-compression, dissolution

INTRODUCTION

Fast disintegrating tablets (FDTs) are gaining popularity as drug delivery system and emerging as one of the popular and widely accepted dosage forms, especially for the paediatric and geriatric patients. To obviate the problems of dysphagia and to improve patient compliance, FDTs have achieved considerable attention as preferred alternatives to conventional tablet and capsule formulations.¹

Various scientific techniques have been employed in the developments of FDTs such as direct compression, wet granulation, moulding, spray drying, freeze drying, sublimation etc. Several technologies for the manufacturing of FDTs have been patented and already been used for commercial products in the market because of their advantages

which includes quick dissolution, increased bioavailability, improved taste masking, high surface area, faster and efficient production. However, they have several drawbacks which include: expensive process, poor stability at high temperature and humidity, low mechanical strength and inconvenience with larger dose.²⁻⁶

Sublimation and superdisintegrant addition methods have been employed in many research works as they are cost effective, utilizes conventional equipments and produces FDTs with good disintegrating properties.⁷⁻⁹

Nifedipine is a calcium channel blocker. It acts through blocking of Ca²⁺ entry by preventing opening of voltage gated L- type calcium channels. Nifedipine can be used in the management of hypertension, angina pectoris and uncomplicated preterm labour.¹⁰

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The present study was designed to evaluate the fast disintegrating tablets of nifedipine prepared by superdisintegrant addition and sublimation methods.

MATERIALS AND METHODS

Nifedipine powder was a gift from Gemini Pharmaceuticals, Lagos State, Nigeria, croscarmellose sodium and aspartame (BDH UK), crospovidone (ISP Technologies Incorporated, NJ, USA), talc (Evans Medical Ltd, Liverpool), camphor (Fluka Chemicals, Switzerland), microcrystalline cellulose and magnesium stearate (Edo Pharmaceuticals, Benin City, Nigeria), Nifecard 20 mg retard (CB1) (Salutas Pharma GmbH, Germany), Nifedin Dexcel 20 mg retard (CB2) (Dexcel Limited, Israel).

Preparation of tablets. Various batches of tablets were prepared using the formula depicted in table 1 under subdued light. Twelve (12) batches (A1-A6 and B1-B6) of nifedipine containing two superdisintegrants, croscarmellose sodium and crospovidone in different proportions were prepared using microcrystalline cellulose (MCC) as diluent. Camphor was included in B1-B6 batches as a subliming agent. The ingredients of each batch were weighed and passed through a #710 mesh screen (Endecotts, England) prior to mixing. The screened quantities of nifedipine, croscarmellose sodium, crospovidone, aspartame, microcrystalline cellulose and camphor were transferred into a mortar and mixed intimately with a pestle. Specific screened

quantities of magnesium stearate and talc were added stepwise and mixed thoroughly. The powder blend was slugged using a heavy-duty tableting machine (Karl Kolh Technical Supplies, Germany) and the resulting tablets were broken up into granules with a mortar and pestle. The granules were evaluated for pre-compression parameters and then compressed into tablets using a single punch tablet machine (Manesty Machines, UK) at a pressure of 30 arbitrary units (AU). B1-B6 batches tablets were dried at 60°C for 8 h (for the sublimation of camphor) until a constant weight was obtained to ensure complete removal of the subliming agent and to give tablets that are porous in their structure. A control batch (AB) containing none of the superdisintegrants and camphor was also prepared. Tablets from various batches were evaluated for post-compression parameters. One hundred tablets were prepared per batch.

Evaluation of the prepared granules. The granules were subjected to the following evaluation: angle of repose, bulk and tapped densities according to official requirements/specifications under subdued light. Compressibility (Carr's index) and Hausner's factor were thereafter calculated (Table 2).

Compatibility studies. The drug-excipients interactions were studied using a Fourier Transform Infrared Spectrophotometer (Spectrum BX, Perkin Elmer, England). Using potassium bromide (KBr) pellet method, the drug, excipients and powdered tablets were scanned at a range of 4000 – 350 cm⁻¹.

Table 1. Formula for the preparation of different batches of nifedipine tablets.

Ingredients	Batches													
	A1	A2	A3	A4	A5	A6	B1	B2	B3	B4	B5	B6	AB	
Nifedipine	5	5	5	5	5	5	5	5	5	5	5	5	5	
Croscarmellose sodium	5	-	5	10	5	10	5	10	5	10	5	10	-	
Crospovidone	-	5	5	5	10	10	5	10	5	10	5	10	-	
Aspartame	4	4	4	4	4	4	4	4	4	4	4	4	4	
Magnesium stearate	3	3	3	3	3	3	3	3	3	3	3	3	3	
Talc	3	3	3	3	3	3	3	3	3	3	3	3	3	
Microcrystalline cellulose	130	130	125	120	120	115	120	110	115	105	110	100	135	
Camphor	-	-	-	-	-	-	5	5	10	10	15	15	-	
Total weight/tablet	150	150	150	150	150	150	150	150	150	150	150	150	150	

All quantities are in mg

Table 2. Micromeritic properties of different batches of granules.

Batch	Bulk density (g/cm ³)	Tapped density (g/cm ³)	Angle of repose (°)	Carr's index (%)	Hausner's ratio
A1	0.3112 ± 0.02	0.3661 ± 0.03	22.27 ± 0.11	14.99 ± 0.11	1.176 ± 0.11
A2	0.3234 ± 0.02	0.3832 ± 0.02	23.34 ± 0.12	15.61 ± 0.10	1.185 ± 0.12
A3	0.3184 ± 0.05	0.3627 ± 0.01	23.15 ± 0.11	13.59 ± 0.02	1.157 ± 0.11
A4	0.3123 ± 0.01	0.3814 ± 0.01	25.33 ± 0.11	18.12 ± 0.02	1.221 ± 0.11
A5	0.3164 ± 0.03	0.3638 ± 0.02	24.56 ± 0.12	13.03 ± 0.02	1.150 ± 0.12
A6	0.3269 ± 0.02	0.3792 ± 0.04	24.12 ± 0.15	13.79 ± 0.06	1.160 ± 0.15
B1	0.3126 ± 0.02	0.3648 ± 0.04	23.15 ± 0.12	14.31 ± 0.03	1.167 ± 0.12
B2	0.3111 ± 0.04	0.3531 ± 0.01	24.58 ± 0.11	11.89 ± 0.01	1.135 ± 0.11
B3	0.3113 ± 0.01	0.3772 ± 0.03	25.25 ± 0.13	17.47 ± 0.10	1.212 ± 0.10
B4	0.3256 ± 0.02	0.3749 ± 0.02	23.80 ± 0.15	13.15 ± 0.05	1.151 ± 0.12
B5	0.3261 ± 0.03	0.3863 ± 0.01	22.13 ± 0.12	15.58 ± 0.02	1.185 ± 0.15
B6	0.3145 ± 0.01	0.3595 ± 0.02	22.43 ± 0.11	12.58 ± 0.03	1.143 ± 0.12
AB	0.3246 ± 0.02	0.3785 ± 0.03	25.23 ± 0.12	14.24 ± 0.02	1.166 ± 0.11

Evaluation of tablets. The following tests were carried out on the compressed tablets using standard procedures: tablet weight uniformity, hardness and friability.¹¹

Tablet dimensions. The thickness and diameter of the tablets were measured using a micrometer screw gauge (Gallenkamp, England). Twenty (20) tablets from each batch were randomly chosen and their thickness and diameter measured individually.

Uniformity of weight. Twenty (20) tablets were randomly selected from each batch and their weights were determined individually on a digital weighing balance (College B154, Mettler Toledo, Switzerland). The mean weights and standard deviation were determined.

Tablets hardness. The hardness of ten (10) randomly selected tablets per batch was determined using Campbell Electronics Hardness Tester (HT-30/50, India). The mean values and standard deviation was calculated from each batch.

Friability test. The weight of ten (10) tablets was determined on the electronic balance. The tablets were then placed in the drum of a Roche Erweka Friabilator revolving at 25 rpm which exposes the tablets to abrasion from rolling and repeated free falls within the apparatus. After four minutes, the tablets were brought out and reweighed after being dedusted. The weight was then recorded and friability calculated as percentage loss in weight.

Wetting time. A piece of double folded tissue paper was placed in a petridish containing 6 mL of water. The tablet was placed on the paper and the time for complete wetting of the tablet surface was measured in seconds.¹²

Disintegration test. The disintegration time for all formulations was carried out using a tablet disintegration test apparatus (Manesty Machines Ltd, UK). A tablet was placed in each of the six tubes of the apparatus and the discs were placed. Distilled water used as the disintegration medium was maintained at 37°C and the time taken for the entire tablet to disintegrate completely was measured in seconds.

Calibration curve for nifedipine. Various nifedipine standard concentrations ranging from 1.0 – 10 µg/ml were prepared from stock solutions and subjected to ultra-violet spectrophotometric analysis at 350 nm (UNICO™2100) under subdued light. Respective absorbances were taken and lines of regression were determined. The calibrator prepared in methanol was used for assay of the active drug, while that in 0.1 M HCl was used for the analysis of the dissolution samples. The assay and analysis of the dissolution samples were also carried out under subdued light.

Content of active drug. Twenty (20) tablets were randomly selected from each sample and crushed to fine powder. A quantity of the powdered tablets equivalent to 5 mg nifedipine was weighed

and dissolved in 50 ml of methanol in a 100 ml volumetric flask. The volume was made up with more methanol. Necessary dilutions were carried out to obtain a final concentration of 100 µg/ml, the solution was thereafter filtered through a Whatman #1 filter paper and the absorbance of the filtrate was determined at 350 nm using methanol as blank.

Dissolution studies. The dissolution tests were carried out using a BP Dissolution Test Apparatus (Caleva ST7, UK). This was fitted with a basket rotated at 100 rpm using 900 mL of 0.1 M HCl solution as dissolution medium maintained at 37 ± 0.5 °C. Six (6) tablets selected randomly from each batch were used simultaneously for the study. A 5 ml volume of leaching fluid was withdrawn at 1 min intervals for the first 5 mins and then at 5 mins intervals for 30 mins. The withdrawn fluid was replaced with an equivalent volume of the test medium maintained at the same temperature (37 ± 0.5 °C). The aliquot was filtered and diluted with an equal volume of 0.1 M HCl. The absorbances of the resulting solutions were measured at λ_{max} 350 nm by using the UV/Visible spectrophotometer. The percentage of drug released was then calculated. The dissolution profiles of two commercially available nifedipine tablets were also carried out for comparison.

Statistical analysis. Descriptive statistics was done for all data using Microsoft Excel (2007). Mean and standard deviations of triplicate determinations were computed and reported. Differences between mean was determined using ANOVA while $p > 0.05$ was considered significant.

RESULTS AND DISCUSSION

Properties of granules. The angle of repose for all the batches of granules was within the range of 22.13° to 25.33° and compressibility index was found to be in the range 12.58 % to 18.12 % while the Hausner's ratio of the batches were in the range of 1.135 to 1.221. BP specifies that an angle of repose between 20° to 30° and Hausner's ratio of < 1.25 as indicative of good flow properties. This shows that

the granules from all the batches exhibited good flowability.

Tablet properties. The result of tablet properties is shown in table 3. All the formulated tablets passed the weight variation test (due to uniform die fill) as the variation was within the BP limits of ± 7.5 % of the weight. The hardness of the entire tablets was within the range of 3.67 to 5.99 kgf. The friability of the formulations ranged from 0.22 to 0.74 % while disintegration time was < 91 sec for all the test products.

Compatibility studies. The infrared (IR) spectra of pure nifedipine, formulations A and B are shown in figures 3a, b and c. All principal IR peaks of nifedipine were present and similar in all cases. This clearly indicates that there was no decomposition or chemical interaction between nifedipine and the excipients.

The weights of all the tablets were uniform with low standard deviation values while the tablets exhibited satisfactory hardness but those of batches B1-B6 had the least hardness values. This could be due to the porous matrix created within the tablets by the sublimation of camphor. All the tablets passed the friability test as the percentage friability was below 1% and thus were considered acceptable. Furthermore, batches B1-B6 showed higher percentage friability than batch A1-A6 because they exhibited lower tensile strength (hardness) and probably due to the porous structure of the tablet matrix as described by Shinde *et al.*¹³

The wetting time for all the tablets was within 35 to 101 sec except for tablets from the control batch AB with wetting time above 6 mins. However, the batches B1-B6 tablets showed minimal wetting time than those of batches A1-A6. From all formulations, B5 had the least wetting time (10 secs). The very low wetting time exhibited by all the tablets could be due to the two superdisintegrants (croscarmellose sodium and crospovidone) through the mechanisms of swelling and wicking described by Shirland *et al.*¹⁴ However, batches B1-B6 tablets gave faster disintegration values because of the combined effects of the superdisintegrants and the porous structure

within the tablet matrix from the sublimation of camphor.

From the results in Table 3, tablets in batches A1-A6 disintegrated within 56-91 sec and the batches B1-B6 tablets within 33-58 sec, while the control batch AB disintegrated after 5 min. The batches A and B tablets exhibited minimum disintegration time due to the combined effect of swelling and water absorption conferred on them by the superdisintegrants. Due to the swelling of crospovidone and croscarmellose sodium, the wetted surface of the carrier increased. This promotes the wettability and dispersibility of the system, thus enhancing their disintegration. However, batch B has an added advantage of a subliming agent (camphor)

incorporated into it which created a porous structure in the tablet thereby enhancing its disintegration. This is in accordance with previous work done by Shinde *et al.*¹³ Formulation B5 has the least disintegration time at a croscarmellose sodium concentration of 5 mg, crospovidone concentration of 5 mg and camphor concentration of 15 mg (1:1:3) which proved to be optimal. Batch B6 followed closely with disintegration time of 41 secs and then B3 with 44 secs. Moreover, A1 presented the highest disintegration time 91 secs. The control batch AB disintegrated within the acceptable time of less than 6 mins because of the inherent disintegrant properties of microcrystalline cellulose (MCC) that was used as diluent in all the tablets.

Table 3. Post compression parameters of the formulated tablets.

Batch	Tablet weight (mg)	Tensile strength (kgf)	Friability (%)	Disintegration time (sec)	Wetting time (sec)	Drug content (%)	Dissolution efficiency (%)	T 50% (min)
A1	151.2 ± 0.63	5.34 ± 0.32	0.34	91 ± 0.13	101 ± 0.63	99.05 ± 0.21	96	3
A2	150.1 ± 0.98	5.99 ± 0.29	0.22	79 ± 0.04	87 ± 0.61	98.82 ± 0.15	97	3
A3	149.5 ± 0.63	5.16 ± 0.21	0.41	72 ± 0.02	84 ± 0.20	99.42 ± 0.11	95	3
A4	151.4 ± 0.81	5.18 ± 0.49	0.46	83 ± 0.03	92 ± 0.82	99.10 ± 0.22	96	3
A5	150.8 ± 0.53	5.66 ± 0.24	0.35	56 ± 0.02	66 ± 0.13	99.13 ± 0.15	93	3
A6	150.9 ± 0.58	5.24 ± 0.21	0.40	60 ± 0.04	73 ± 0.80	99.03 ± 0.11	96	3
B1	150.8 ± 0.59	4.78 ± 0.22	0.59	58 ± 0.05	61 ± 0.04	100.18 ± 0.22	96	2
B2	150.7 ± 0.10	4.69 ± 0.15	0.61	52 ± 0.14	60 ± 0.95	99.50 ± 0.21	95	2
B3	152.0 ± 0.90	4.27 ± 0.24	0.65	44 ± 0.03	48 ± 0.15	99.15 ± 0.15	97	1
B4	157.7 ± 0.57	4.31 ± 0.27	0.66	51 ± 0.02	54 ± 0.85	99.18 ± 0.22	94	2
B5	151.9 ± 0.26	3.67 ± 0.23	0.73	33 ± 0.05	35 ± 0.35	100.02 ± 0.11	99	1
B6	151.3 ± 0.50	3.81 ± 0.11	0.74	41 ± 0.01	47 ± 0.48	99.82 ± 0.21	98	2
AB	150.1 ± 0.50	5.87 ± 0.31	0.62	325 ± 0.07	365 ± 0.87	99.65 ± 0.14	96	>10

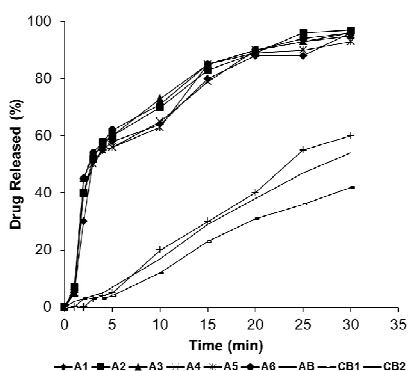


Figure 1. Drug release profile of batch A tablets and the commercial brands (CB).

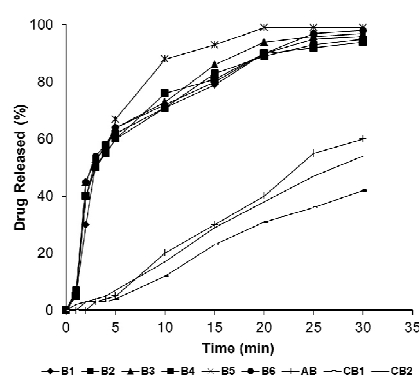


Figure 2. Drug release profile of batch B tablets and the commercial brands (CB).

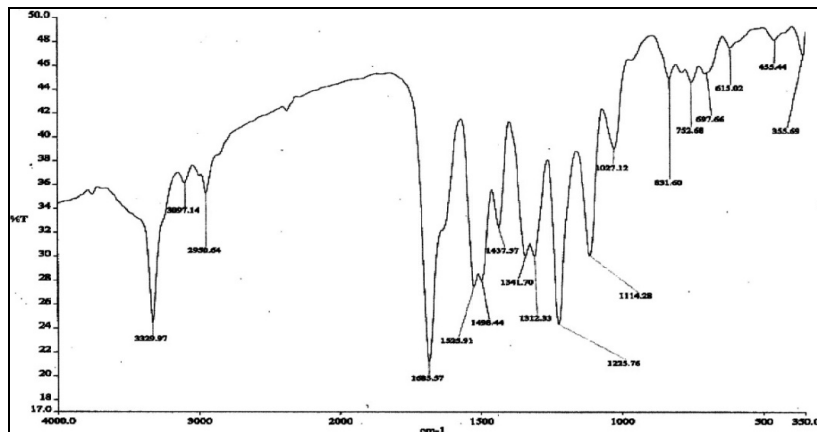


Figure 3a. FTIR spectrum of nifedipine.

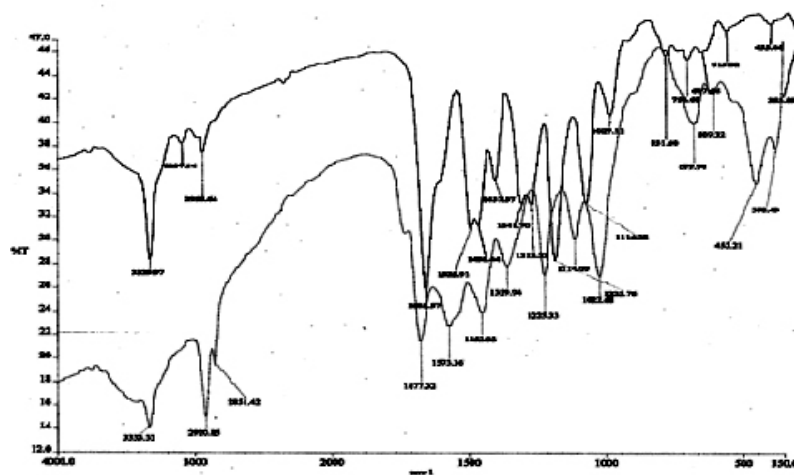


Figure 3b. FTIR spectrum of nifedipine and formulation A.

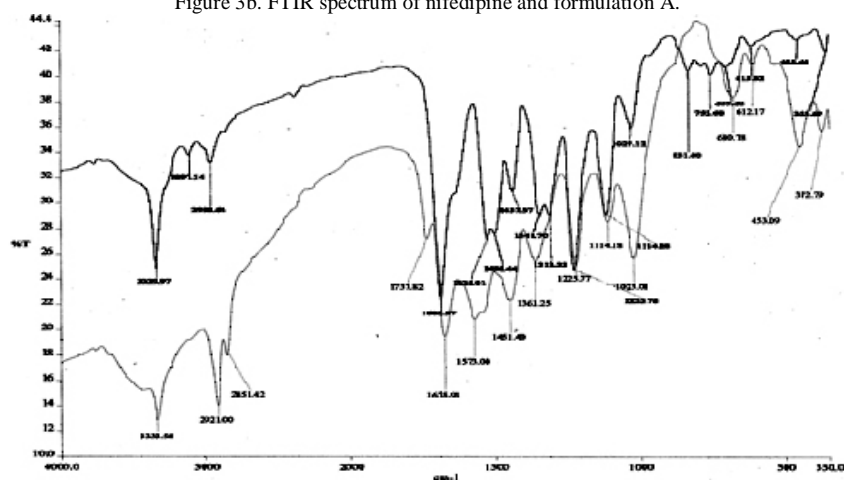


Figure 3c. FTIR spectrum of nifedipine and formulation B.

The dissolution test is the most important way to study the release of a drug from a solid dosage form under *in vitro* condition, which correlates with *in-*

in vivo conditions ideally. For a drug which has poor aqueous solubility, the rate at which it dissolves in the gastrointestinal fluid is often the slowest step and

the bioavailability of that drug is said to be dissolution rate limited. Unless a drug substance is released into the dissolution medium upon disintegration, absorption cannot take place. The drug release profiles of the formulations are presented in Figures 1 and 2. The entire fast disintegrating tablet formulations released more than 50 % of the drug within 3 mins (Table 3) and 90 % within 20 mins except the control batch of tablets with 20 % in 10 mins and 60 % in 30 mins. These values are actually possible due to the rapid disintegration of the tablets which in turn facilitates the dissolution process. The drug release profile of the batch B series showed better prospects than batch A. As observed by Shinde *et al.*¹³, the addition of a subliming agent did not produce a significant improvement ($p > 0.05$) in the drug release profile of the formulation. Also, the two commercial products (CB1 and CB2) released 42 % and 54 % respectively of their medicament in 30 mins. These differences in the patterns of release must have been caused by manufacturers' choice of method of achieving reduction or delay in the rate of drug release, which could be achieved either by increase in particle size or formation of insoluble crystals.¹⁵ However, dissolution data shows that formulation B5 exhibits the best dissolution profile compared to other formulations with a T50% of 1 min and 99 % dissolution efficiency. Therefore, B5 was chosen as the formulation with the best prospect.

CONCLUSION

Camphor and superdisintegrants at varying concentrations were seen to significantly affect disintegration time, wetting time and dissolution profile. Batch B5 containing 5 mg of crospovidone, 5 mg croscarmellose sodium and 15 mg of camphor (1:1:3) was the most promising batch with disintegration time of 33 sec, wetting time of 35 sec and 99 % drug release at the end of 20 mins. This showed that the combination of superdisintegrant addition and sublimation method using camphor yielded FDTs with superior qualities than with superdisintegrant addition method alone.

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