

## **Glucose Functionalized Magnetic Iron Oxide Nanoparticles for Protein Detection and Separation**

**SK. Basiruddin\***

Government General Degree College, Tehatta, Nadia-741160, West Bengal, India

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### **Abstract**

Iron oxide magnetic nanoparticles (MNP) are considered to be emergent nanoparticles for magnetic separation and MRI imaging probes. Here, glucose-functionalized iron oxide ( $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>) magnetic nanoparticles have been prepared for specific protein detection and separation. First, hydrophobic iron oxide ( $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>) was synthesized by standard organometallic approaches, and the same has been converted to soluble, colloiddally stable, hydrophilic primary amine (-NH<sub>2</sub>)-PEG terminated iron oxide ( $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>) nanoparticles using reverse micelle based robust polyacrylate coating chemistry. Then, glucose was covalently linked to this amine (-NH<sub>2</sub>)-PEG terminated iron oxide ( $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>) nanoparticles by using glutaraldehyde-based coupling chemistry. Finally, glucose-functionalized iron oxide ( $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>) nanoparticles have been used for specific detection and separation of a glycoprotein, Concanavalin-A.

*Keywords:* Magnetic Nanoparticle (MNP); Polyacrylate coating; Functionalization; Glucose, Glycoprotein; Concanavalin- A; Detection and separation.

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### **1. Introduction**

Iron oxide nanoparticles are considered emergent in the scientific community due to their potential biomedical applications arising from their biocompatibility and non-toxicity [1]. The superparamagnetic nature of iron oxide nanoparticles allows them to be potentially used in magnetic separation, drug delivery, magnetic resonance imaging (MRI), and hyperthermia of cancer cells [2-5]. However, preparing high-quality and properly engineered magnetic iron oxide nanoparticles is challenging for biomedical applications. We know that in any biomedical application of nanoparticles, nanoparticles need to be hydrophilic and colloiddally stable at various pH over a period of time. Therefore, to fulfill these criteria, water-soluble nanoparticles and proper functional groups on the nanoparticle's surface are necessary [5-10]. As we know, most of the powerful synthetic methods produce high-quality nanoparticles capped with hydrophobic fatty acids or amines, making the nanoparticles hydrophobic. Hence, these particles are water-insoluble; at the same time, they are not functionalized with proper groups [11-16]. Proper

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\* Corresponding author: [sk.basi@gmail.com](mailto:sk.basi@gmail.com)

functional groups on the nanoparticle's surface are necessary for linking desired biomolecules using various conjugations chemistry.

On the other hand, functional groups help nanoparticles to get colloiddally stable in the biological medium and retain their individual properties. Therefore, the conversion of hydrophobic nanoparticles to hydrophilic nanoparticles is very challenging for the application of functionalized nanoparticles in biological fields. Most researchers used thiol-based molecules to stabilize and functionalize nanoparticles [6-9,17,18]. However, the weak interaction between the stabilizer and nanoparticle surface often leads to colloidal stability issues, especially in biological media in the presence of protein, as proteins have different functional groups with multivalent interactions with the nanoparticles. Functionalizing desired biomolecules to the surface of the nanoparticles is a crucial step for the specific application of functionalized nanoparticles in various biomedical fields [18]. Among the biomolecules, carbohydrates are essential and emerging as carbohydrate-functionalized nanoparticles have been used in different fields of biological science [19-21]. In earlier studies, various scientific communities conjugated carbohydrate molecules with nanoparticles using different conjugation chemistry, for example, adsorption of thiolated carbohydrates with nanoparticles via affinity-based interaction [22–26] or linking of carbohydrates via EDC/ DSC/DCC-based conjugation chemistry with nanoparticles [27–29], click chemistry [30,31], reductive amination based conjugation chemistry [32–35] and other methods [36-38].

This paper uses acrylate-based robust coating chemistry to prepare water-soluble hydrophilic nanoparticles from hydrophobic nanoparticles. This type of coating chemistry not only protects nanoparticles from adverse experimental conditions but also provides better colloidal stability [39]. On top of that, it also provides a thin, crosslinked coating that could protect the core nanoparticle, improve colloidal stability, and introduce chemical functionality for bio-conjugation. Here, we have prepared glucose functionalized  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> iron oxide ( $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>-glucose) magnetic nanoparticle (MNP) to detect model protein Concanavalin-A. First, hydrophobic iron oxide ( $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>) magnetic nanoparticle (MNP) was synthesized by standard organometallic approaches; then we converted high-quality hydrophobic  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> nanoparticles into polyacrylate coated hydrophilic water-soluble  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> nanoparticles in such a way primary amine (-NH<sub>2</sub>) groups and polyethylene glycol (PEG) groups are terminated on the nanoparticles' surface using our previously reported reverse micelle based polyacrylate coating [40]. This polyacrylate crosslinking coating imparts good colloidal stability to  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> nanoparticles at biological pH (7.4). The primary amine (-NH<sub>2</sub>) group on the nanoparticle's surface has been used to link glucosamine by glutaraldehyde-based coupling [41]. PEG groups on the nanoparticles' surface prevent non-specific interactions with the biomolecules as nanoparticles are positively charged (-NH<sub>2</sub> groups). Finally, glucose functionalized  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> MNP have been used to detect and separate glycoprotein Concanavalin- A (Con-A) as Con-A has a specific affinity with glucose molecules. Upon addition of Con-A solution to glucose functionalized  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> nanoparticles solution, particle aggregation or precipitation was noticed, and this particle aggregation or precipitation was separated by a

strong magnetic bar. The interaction between glucose functionalized  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> nanoparticles and Con-A is specific and selective. If it is not a specific interaction, glucose functionalized  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> nanoparticles would have interacted nonspecifically with any glycoprotein. However, it was not observed because we also conducted a set of control experiments between glucose functionalized  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> nanoparticles and bovine serum albumin (BSA) and that of between polyacrylate coated  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> nanoparticles and Con-A as well. However, no such precipitation occurred as found in the earlier case.

## 2. Experimental

### 2.1. Chemicals and reagents

Octadecyl amine, methyl morpholine N-oxide (MNO), octadecene, D-glucosamine, glutaraldehyde, Igepal CO-520, poly(ethylene glycol) methacrylate (Mn~ 360), N, N'-methylene bisacrylamide, ammonium persulfate, sodium borohydride [NaBH<sub>4</sub>], dialysis membrane (MWCO 12–14 kDa), concanavalin A (Con A) and bovine serum albumin (BSA) were purchased from Sigma-Aldrich and used as received. N-(3-Aminopropyl)-methacrylamide hydrochloride was purchased from Polysciences, and N,N,N',N'-tetramethylethylenediamine was purchased from Alfa Aesar.

### 2.2. Synthesis of hydrophobic $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> magnetic nanoparticles (MNP)

Hydrophobic  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> nanoparticles are synthesized by standard organometallic approaches reported earlier [16,42]. First, typically 373 mg of Fe (III) stearate, 160 mg of octadecyl amine, and 160 mg of methyl morpholine N-oxide were taken together in a three-necked flask, and 10 mL of octadecene solvent (having high boiling point hydrophobic solvent) was added to the reaction mixture. Then, the whole mixture was degassed for 15 min with N<sub>2</sub> gas to make the mixture an O<sub>2</sub>-free atmosphere. After that, the temperature of the solution was increased gradually to 300 °C. In this condition, the solution was kept for 15 min under N<sub>2</sub> atmosphere to completely form  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>. Next, the solution temperature was cooled to room temperature slowly, and finally, synthesized hydrophobic  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> MNP were stored as a stock solution for further use.

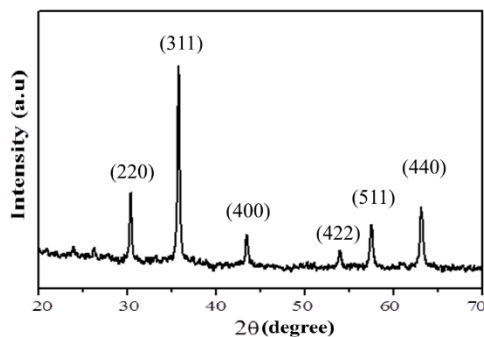
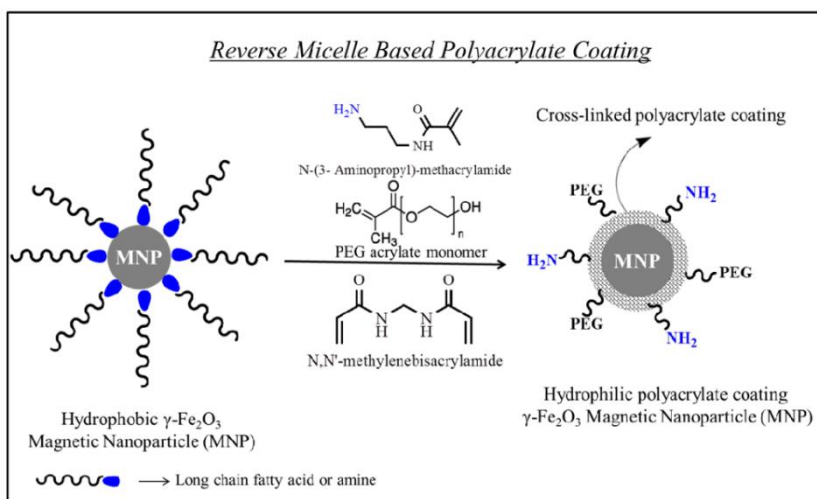


Fig. 1. XRD pattern of as synthesized hydrophobic  $\gamma\text{-Fe}_2\text{O}_3$  MNP.

### ***2.3. Preparation of primary amine terminated iron oxide ( $\gamma\text{-Fe}_2\text{O}_3$ ) nanoparticles via reverse micelle-based polyacrylate coating***

Hydrophobic  $\gamma\text{-Fe}_2\text{O}_3$  iron oxide nanoparticles, synthesized by the above method, need to be converted to hydrophilic  $\gamma\text{-Fe}_2\text{O}_3$  iron oxide nanoparticles for biological application. That's why these hydrophobic particles were converted into polyacrylate-coated water-soluble nanoparticles using a reverse micelle-based approach reported earlier (Scheme 1) [2,39]. In a typical synthesis, hydrophobic nanoparticles were dissolved in reverse micelles, mixed with the desired acrylate monomers or monomer's mixture, and polymerization was initiated in a nitrogen atmosphere by a persulfate initiator. Here, we have used three acrylates; N-(3-aminopropyl)-methacrylamide that provides a primary amine and a cationic surface charge, poly(ethylene glycol) methacrylate that provides a PEGylated surface into the polyacrylate backbone of coating of iron oxide nanoparticles' surface. Here, 5-mole percent methylene bisacrylamide, with respect to total monomers used, was used to crosslink the polyacrylate shell for better stability of the coating. Typically, 12 mL of Igepal-cyclohexane reverse micelle solution was prepared by mixing 3 mL of Igepal with 9 mL of cyclohexane. Here, cyclohexane is used as a solvent. Then, all the monomer solutions were prepared in three different 2 mL microcentrifuge tubes using this reverse micelle solution. First, 24 mg of N-(3-aminopropyl) acrylamide, 36  $\mu\text{L}$  of poly(ethylene glycol) methacrylate, and 3 mg of N,N'-methylenebisacrylamide were taken in three different 2 mL microcentrifuge tube and all the monomers were dissolved in 100-200  $\mu\text{L}$  of  $\text{H}_2\text{O}$  by handshaking. Then, 1.9 mL of Igepal-cyclohexane reverse micelle solution was added to each microcentrifuge tube, and all the microcentrifuge tubes containing monomers and reverse micelle were shaken vigorously to make solutions optically clear. Next, all three monomer solutions were transferred into a three-necked flask, and the remaining Igepal-cyclohexane reverse micelle solution was added further. After that, hydrophobic iron oxide ( $\gamma\text{-Fe}_2\text{O}_3$ ) solution was added to the reverse micelle monomeric reaction mixture, followed by the addition of 100  $\mu\text{L}$  of N,N,N',N'-tetramethylethylenediamine to make the reaction medium basic. The reaction mixture needs to be made  $\text{O}_2$ -free as  $\text{O}_2$  prevents the acrylate polymerization process. That's why

the reaction mixture was kept in a magnetically stirring condition and purged with nitrogen for ~15 min to make the reaction mixture O<sub>2</sub>-free. Then, the initiator, ammonium persulfate (APS) solution (3 mg dissolved in 100 μL of H<sub>2</sub>O) was added to initiate the polymerization process. The reaction was continued for 1 h in an N<sub>2</sub> atmosphere and magnetically stirring condition. After that, the polyacrylate coating was quenched by the addition of a small amount of ethanol and disconnected from the N<sub>2</sub> gas source. After one hour of reaction, the polyacrylate-coated γ-Fe<sub>2</sub>O<sub>3</sub> iron oxide magnetic nanoparticles were separated by ethanol addition, washed thoroughly with chloroform, and finally dissolved in water. The resultant polymer-coated γ-Fe<sub>2</sub>O<sub>3</sub> iron oxide nanoparticles were terminated with primary amine and PEG, respectively, on the nanoparticles' surface.



Scheme 1. Schematic conversion of hydrophobic  $\gamma\text{-Fe}_2\text{O}_3$  MNP to primary amine and PEG terminated polyacrylate coated iron oxide ( $\gamma\text{-Fe}_2\text{O}_3$ ) MNP.

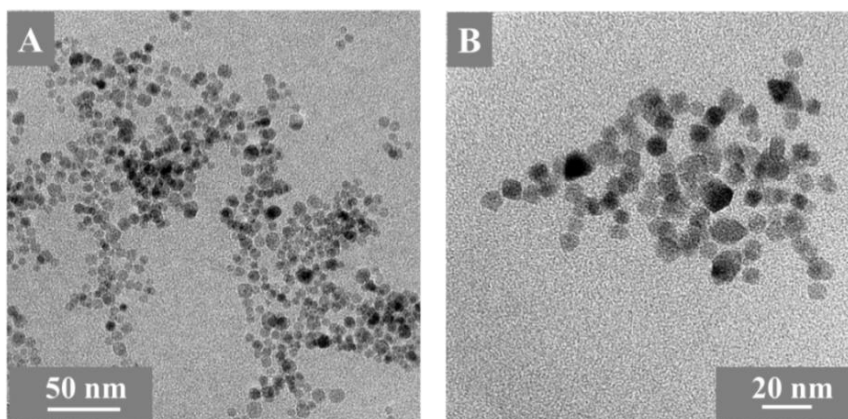


Fig. 2. TEM images of synthesized hydrophobic  $\gamma\text{-Fe}_2\text{O}_3$  MNP (A) and polyacrylate coated water soluble iron oxide ( $\gamma\text{-Fe}_2\text{O}_3$ ) MNP (B).

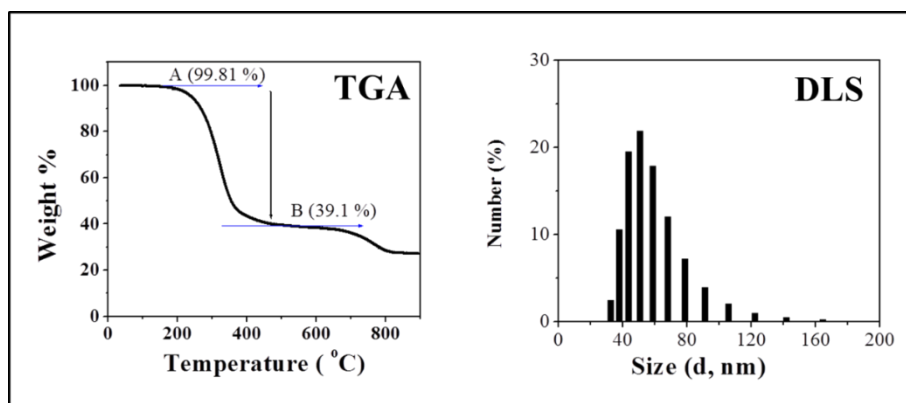


Fig. 3. Thermogravimetry analysis (TGA) and dynamic light scattering (DLS) studies of polyacrylate coated  $\gamma$ - $\text{Fe}_2\text{O}_3$  MNP.

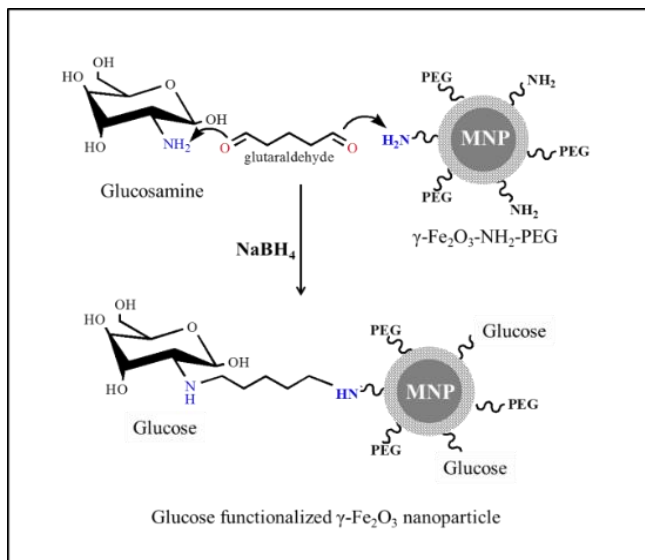
#### 2.4. Glucose functionalization of amine-PEG terminated iron oxide ( $\gamma$ - $\text{Fe}_2\text{O}_3$ ) MNP

Glucose functionalization of amine and PEG terminated  $\gamma$ - $\text{Fe}_2\text{O}_3$  nanoparticles was carried out by glutaraldehyde-based coupling (Scheme 2). Glucose conjugation with amine-terminated iron oxide ( $\gamma$ - $\text{Fe}_2\text{O}_3$ - $\text{NH}_2$ ) was performed in 0.1 M carbonate buffer of pH 10.0. First, 0.01 mM glucosamine was mixed with equivalent glutaraldehyde in 0.5 mL of aqueous carbonate buffer solution. After 15 min of mixing, 100–200  $\mu\text{L}$  of this solution was mixed with 1–2 mL of polymer-coated amine-terminated iron oxide ( $\gamma$ - $\text{Fe}_2\text{O}_3$ ) solution. After 1 h, this solution was mixed with 200  $\mu\text{L}$  of  $\text{NaBH}_4$  (0.2 M) solution to reduce the imine bonds formed by the reaction between aldehyde and amine. After overnight, this solution was dialyzed overnight at 4 °C against deionized water using 12–14 kDa molecular weight cutoff (MWCO) membranes to remove unbound glucosamine and other reagents. Finally, this glucose-functionalized iron oxide ( $\gamma$ - $\text{Fe}_2\text{O}_3$ ) was mixed with a phosphate buffer of pH 7.5 and preserved at 4 °C.

#### 2.5. Protein detection using glucose-functionalized iron oxide ( $\gamma$ - $\text{Fe}_2\text{O}_3$ ) MNP

Protein detection tests of glucose-functionalized iron oxide ( $\gamma$ - $\text{Fe}_2\text{O}_3$ ) nanoparticles were performed in 0.02 M phosphate buffer of pH 7.5. Here, we have taken concanavalin A as a model protein. As polyacrylate  $\gamma$ - $\text{Fe}_2\text{O}_3$  magnetic nanoparticles have no specific absorbance peak ( $\lambda_{\text{max}}$ ) in the UV-visible spectra, for the protein detection experiment, 0.26 absorbance at 450 nm was taken as the concentration of the polyacrylate coated  $\gamma$ - $\text{Fe}_2\text{O}_3$  or glucose functionalized  $\gamma$ - $\text{Fe}_2\text{O}_3$  nanoparticles (Fig. 4). The glucose functionalized iron oxide ( $\gamma$ - $\text{Fe}_2\text{O}_3$ ) nanoparticles were taken in a UV cuvette in phosphate buffer solution. Next, 100  $\mu\text{L}$  (i.e., 5  $\mu\text{M}$ ) of the concanavalin-A solution was added to the UV cuvette. In control experiments, 5  $\mu\text{M}$  BSA solution was used instead of concanavalin-A. In other control experiments, only polymer-coated iron oxide ( $\gamma$ - $\text{Fe}_2\text{O}_3$ )

nanoparticles (without glucose functionalization) were used and mixed with concanavalin-A solution (5  $\mu\text{M}$ ). No particle aggregation was observed in these control experiments (Figs. 5b and 5c). Only the selective binding of protein with glucose-functionalized iron oxide ( $\gamma\text{-Fe}_2\text{O}_3$ ) nanoparticles leads to nanoparticle aggregation, observed by visible precipitation of particles. Finally, MNP aggregation, produced due to the interaction between glucose-functionalized iron oxide ( $\gamma\text{-Fe}_2\text{O}_3$ ) nanoparticles and Concanavalin-A, was separated by a magnet (Fig. 5a).



Scheme 2. Glucose functionalization of amine-terminated  $\gamma\text{-Fe}_2\text{O}_3$  MNP by glutaraldehyde-based coupling.

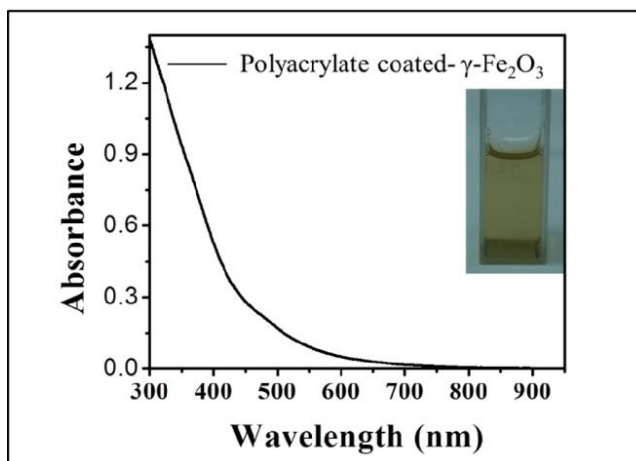
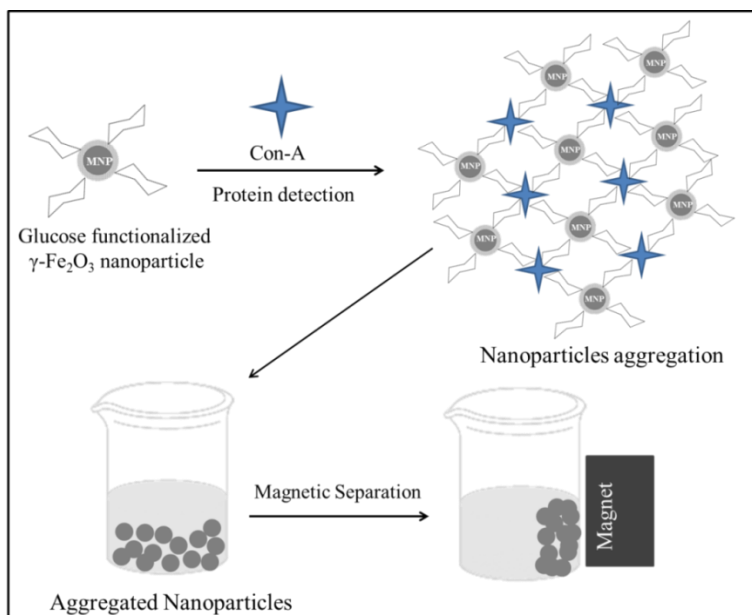


Fig. 4. UV-visible spectra of polyacrylate coated  $\gamma\text{-Fe}_2\text{O}_3$  MNP. Digital photo of polyacrylate coated  $\gamma\text{-Fe}_2\text{O}_3$  MNP shows good colloidal stability in aqueous solution.



Scheme 3. Schematic representation of Con-A protein detection and separation by glucose functionalized iron oxide ( $\gamma\text{-Fe}_2\text{O}_3$ ) MNP.

### 3. Results and Discussion

As synthesized, the high-quality nanoparticle is generally capped with long-chain fatty acids (oleic acid/stearic acid) or amines (octadecyl amine/oleylamine), which make them hydrophobic. Here, hydrophobic  $\gamma\text{-Fe}_2\text{O}_3$  MNP were synthesized by standard organometallic approaches. Fig. 1 shows the XRD pattern of synthesized hydrophobic  $\gamma\text{-Fe}_2\text{O}_3$ . It shows the reflection at  $30^\circ$ ,  $36^\circ$ ,  $43^\circ$ ,  $54^\circ$ ,  $57^\circ$ , and  $63^\circ$  corresponding to the plane of (220), (311), (400), (422), (511) and (440) of  $\gamma\text{-Fe}_2\text{O}_3$  nanoparticles. These hydrophobic nanoparticles need to be converted to hydrophilic water-soluble nanoparticles for biomedical applications. Polyacrylate-based robust coating chemistry has been used to convert synthesized hydrophobic iron oxide ( $\gamma\text{-Fe}_2\text{O}_3$ ) MNP to hydrophilic nanoparticles. Reverse micelle-based crosslinking polymer polyacrylate coating produced primary amine, and PEG terminated  $\gamma\text{-Fe}_2\text{O}_3$  iron oxide nanoparticles from hydrophobic nanoparticles (Scheme 1). Here, we have used three acrylates: N-(3-aminopropyl)-methacrylamide that provides a primary amine and a cationic surface charge, poly (ethylene glycol) methacrylate that provides a PEGylated surface into the polyacrylate backbone of coating of iron oxide nanoparticles' surface. Here, 5-mole percent methylene bisacrylamide, with respect to total monomers used, was used to crosslink the polyacrylate shell for better stability of the coating. The TEM image (Fig. 2a) shows the size of the synthesized hydrophobic  $\gamma\text{-Fe}_2\text{O}_3$  in the order of  $\sim 12\text{-}15$  nm. Polyacrylate coating on the nanoparticle is not seen in the TEM image as it is composed of monomers of light atoms.



Therefore after polyacrylate coating of  $\gamma\text{-Fe}_2\text{O}_3$ , the size of the nanoparticles remained same (Fig. 2b). Dynamic light scattering (DLS) study (Fig. 3) of polyacrylate coated  $\gamma\text{-Fe}_2\text{O}_3$  shows that polyacrylate coated  $\gamma\text{-Fe}_2\text{O}_3$  MNP have good colloidal stability in aqueous medium with hydrodynamic size in the range of  $\sim$  (40-60) nm and no precipitate or aggregation was found in aqueous solution as well as corresponding size in the DLS curve. Thermogravimetry analysis (TGA) (Fig. 3) of polyacrylate coated  $\gamma\text{-Fe}_2\text{O}_3$  MNP shows that polyacrylate coating on the surface of the nanoparticles undergoes thermal degradation or decomposition (or weight loss) in the temperature range starting from 200 °C to 420 °C and the main weight loss observed around 335 °C. The TGA curve shows that around 60 % of the total weight of polyacrylate-coated  $\gamma\text{-Fe}_2\text{O}_3$  is lost due to thermal degradation. Therefore, the TGA study confirms polyacrylate coating on the  $\gamma\text{-Fe}_2\text{O}_3$  MNP surface.

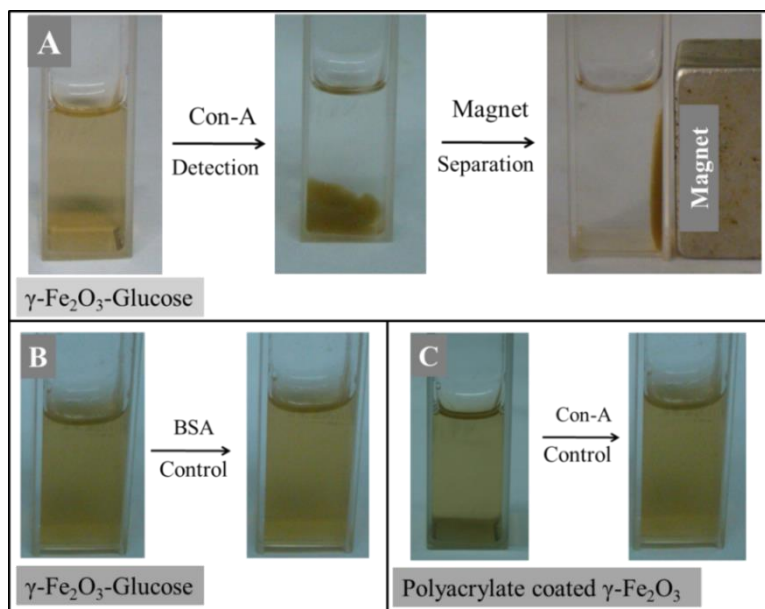


Fig. 5. Pictures **A** shows the specific detection of Con-A protein using glucose-functionalized iron oxide ( $\gamma\text{-Fe}_2\text{O}_3$ ) MNP, while pictures **B** and **C** show the control experiments. (See details in the result and discussion section).

Then, in order to bio-functionalize amine and PEG terminated  $\gamma\text{-Fe}_2\text{O}_3$  iron oxide MNP, glutaraldehyde-based coupling chemistry has been used (Scheme 2). Here, the nanoparticle's surface's primary amine groups ( $-\text{NH}_2$ ) are used to covalently link glucosamine by glutaraldehyde-based coupling chemistry. As we know, glutaraldehyde has two  $-\text{CHO}$  groups at the two ends. Hence, the  $-\text{NH}_2$  group of glucosamine reacts with one aldehyde group of glutaraldehyde, and another aldehyde group reacts with  $-\text{NH}_2$  groups of amine-terminated  $\gamma\text{-Fe}_2\text{O}_3$  nanoparticles through reductive imine-based coupling chemistry. In this fashion, many glucosamine molecules are linked with amine, and PEG

terminated  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> nanoparticles surface. Finally, imine groups are reduced by NaBH<sub>4</sub> as imine groups are unstable in a water medium. In this way, glucose functionalized iron oxide ( $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>) MNP have been prepared. Finally, glucose functionalized iron oxide ( $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>) nanoparticles have been used to detect and separate glycoprotein Concanavalin-A (Con-A). Concanavalin-A is a glycoprotein with four binding sites for glucose molecules, i.e., one Con-A binds four molecules simultaneously. Therefore, upon the addition of Con-A to the solution of glucose-functionalized iron oxide ( $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>) nanoparticles, glucose molecules of two or more two nanoparticles bind to one Con-A protein and many more simultaneously. As a result, glucose-functionalized iron oxide ( $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>) nanoparticles get aggregated or precipitated out of the solution (Scheme 3 and Fig. 5a). These glucose-functionalized magnetic nanoparticles, and Con-A aggregates are separated by a strong magnet (Fig. 5a). The interaction between glucose functionalized  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> magnetic nanoparticles, and con-A is specific and selective. Whether this interaction is specific or non-specific was checked by two control experiments, one is between BSA and glucose-functionalized iron oxide ( $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>) nanoparticles (Fig. 5b) and another is between Con-A and polyacrylate-coated iron oxide ( $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>) nanoparticles (Fig. 5c). Among these two control experiments, in one control experiment, BSA protein was added to the solution of glucose functionalized iron oxide ( $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>) nanoparticles and in another control experiment Con-A protein was added to the polyacrylate coated iron oxide ( $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>) nanoparticles (without glucose functionalization). It was observed that no aggregation or precipitation was found in the cases. If the interaction between Con-A and glucose functionalized iron oxide ( $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>) nanoparticles was non-specific and only interaction between nanoparticles and mix charged (zwitterion) protein, there would have been aggregation on addition of BSA to the glucose functionalized iron oxide ( $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>) nanoparticles solution or addition of Con-A to the polyacrylate coated iron oxide ( $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>) nanoparticles solution because both BSA and Con-A are mix charged (zwitterion) proteins. No such aggregation was observed in these two control experiments, indicating that glucose-functionalized iron oxide ( $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>) nanoparticles specifically bind to the Con-A glycoprotein and have been used to detect Con-A. A strong magnetic bar is not able to separate the glucose-functionalized iron oxide ( $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>) magnetic nanoparticles from its aqueous solution as it has good colloidal stability (Fig. 4). When Con-A binds two or more glucose-functionalized iron oxide ( $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>) MNP simultaneously at a time, it produces nanoparticles aggregation, then these aggregates are separated by a strong magnetic bar (Fig. 5a) easily. In this study, glucose-functionalized iron oxide ( $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>) nanoparticles have been used to detect and separate Con-A glycoprotein. Therefore, glucose-functionalized iron oxide ( $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>) nanoparticles can be used for detection, separation, and labeling as MRI probes for those glycoprotein or macromolecules containing biological entities that have specific affinity with glucose molecules.

#### 4. Conclusion

Glucose functionalized iron oxide ( $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>) MNP have been synthesized for potential application in protein detection and separation. This bio-probe is highly colloidal stable

over a period of time. This glucose-functionalized iron oxide ( $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>) MNP can be used for selective separation and MRI imaging probes. As we know, some cancer cells overexpress glucose receptors; hence, this bio probe could also be used in magnetic field-induced targeted drug delivery, MRI imaging, and hyperthermia of cancer cells through glucose-glucose receptor-based interaction.

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